

Work Order ID 74580

Monday, October 03, 2011 8:51:55 AM

Page 1

Item ID: Center Instrument Panel

Accept

Setup Start

Revision ID:

Stop

Item Name: Center Instrument Panel

Start Date: 10/3/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 10/3/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

1/8 LEXAN

B11-10-04

1

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

QC2, no FAI req'd
Eagle only No Certification

16

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

spot check only

8 2/10/04

11

Work Order ID 74580

Monday, October 03, 2011 8:51:55 AM



Item ID: Center Instrument Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Center Instrument Panel

Start Date: 10/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location:

Handwritten signature

0.00

Memo

0.00

Packaging

Handwritten: 11/10/4 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Handwritten: 11/10/4 MF 1110-04

Picklist Print

Monday, October 03, 2011 8:51:52 AM

Page 1

Work Order ID: 74580



Parent Item: Center Instrument Panel



Parent Item Name: Center Instrument Panel

Start Date: 10/3/2011

Required Date: 10/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MLEXS.125-9034-01

Purchased

No

sf

214.0000

1.56



Blk-10-04

1/8" 9034 Lexan Sheet

Location

Loc Qty

Loc Code

MAT018

214

115861

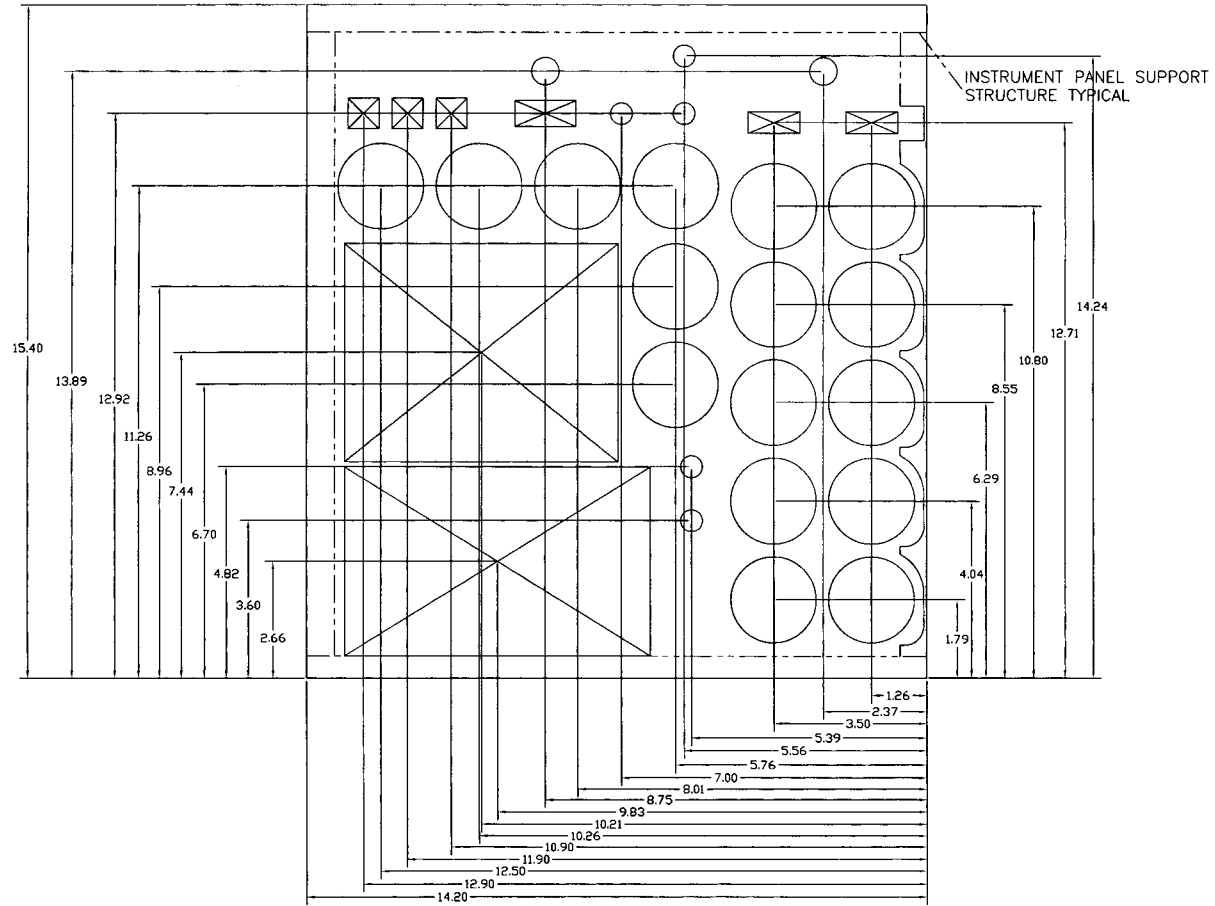
46

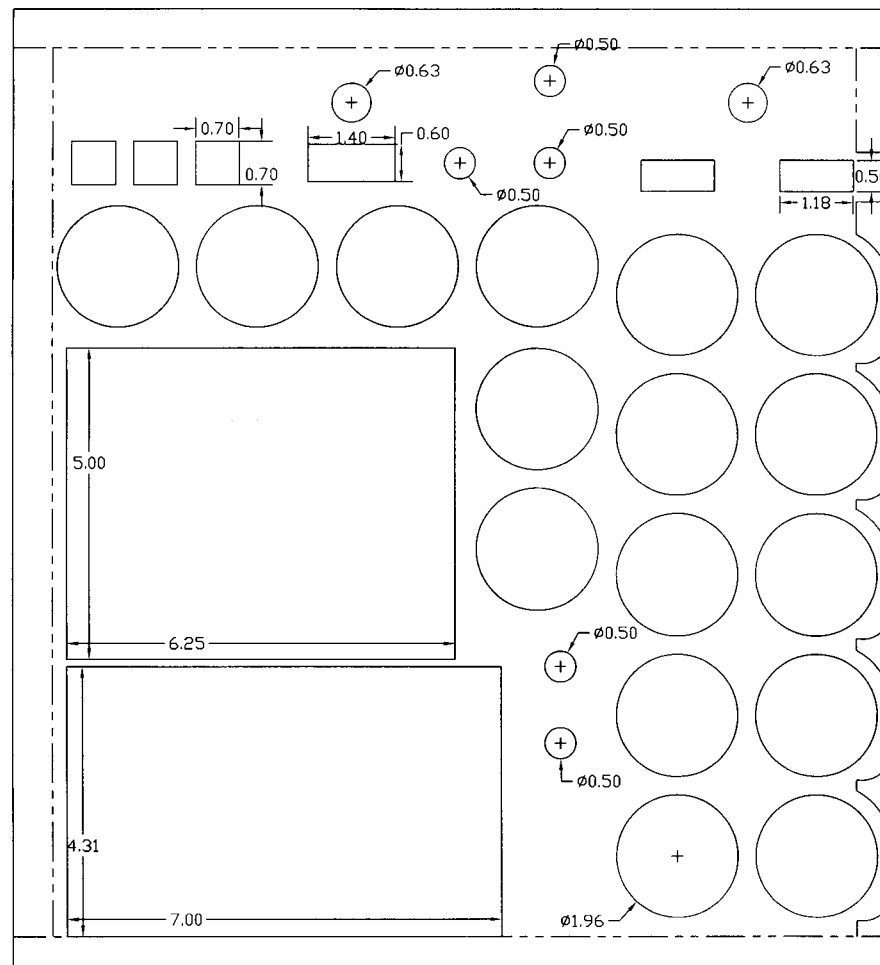
117273

168

117273

①





INSTRUMENT PANEL SUPPORT
STRUCTURE TYPICAL